

## From ULiège to Space: it is not rocket science

Maxime Alves Redu Space Services for ESA

04/12/2024

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→ THE EUROPEAN SPACE AGENCY

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## **Get to Know Me!**





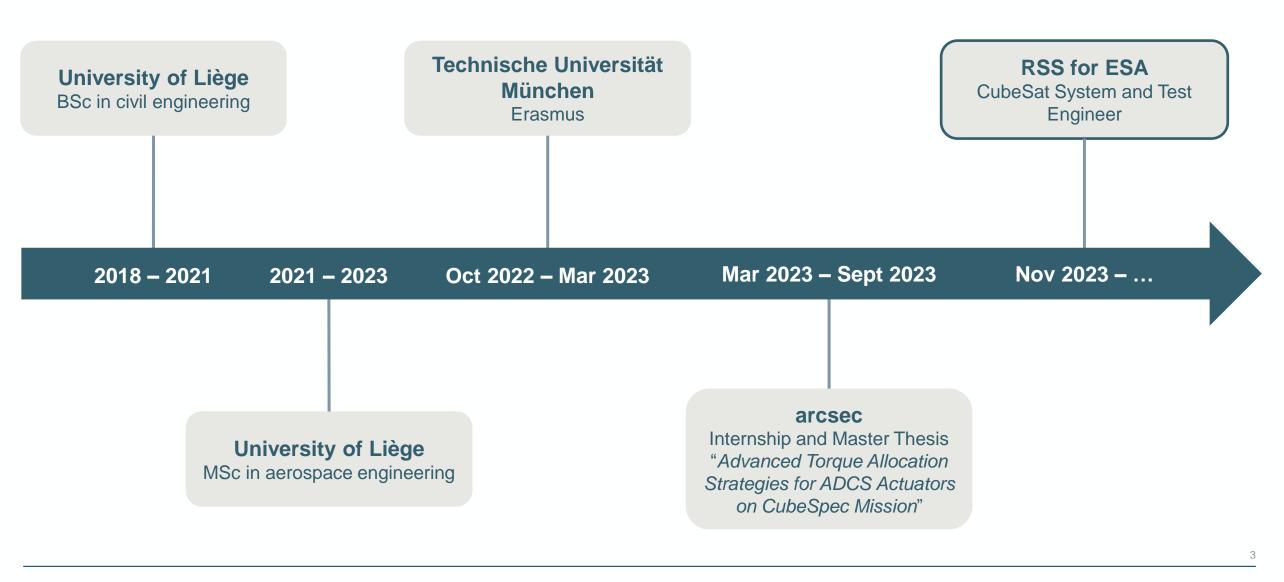
## Maxime Alves

MSc in Aerospace Engineering

- From country of waffles and good beers
- CubeSat Test Engineer at the CubeSat Support Facility
- CubeSat System Engineer for FYS!
- Internship at arcsec space, developed new torque allocation algorithms for a 4-RW configuration

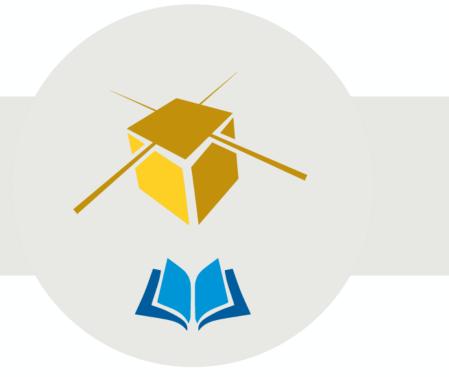
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- 1. My Day Job
- 2. The CubeSat Support Facility
- 3. ESA Academy: Because Space Needs More Than Astronauts
- 4. Conclusions and Lessons Learned





## My Day Job It's Just a 8-to-5 (With Fewer Coffee Breaks and More Excel Sheets)



## What is ESA?



### **Europe's Gateway To Space**

WHAT	22 Member States, 5000 employees	
WHY	Exploration and use of space for exclusively peaceful purposes	
WHERE	HQ in Paris, 7 sites across Europe and a spaceport in French Guiana	
HOW MUCH	€6.68 billion = €12 per European per year	





### What Does ESA Do?

ESA is active across every area of the space sector

World leader in science and technology

Over 80 satellites developed, tested, and operated since 1975

More than 220 launches from Europe's Spaceport in Kourou

All of this is possible thanks to the collaboration of member states

## What is ESA?



### **The 4 Pillars**

Science & Exploration

Exploring our Solar System and unlocking the secrets of the Universe

- → Space science
- → Human & robotic exploration

# Safety & Security

Monitoring space and protecting our planetary environment

## **Applications**

Using space to benefit citizens and meet future challenges on Earth

# Enabling & Support

Making space accessible and developing the technologies for the future

- > Building missions
- → Space transportation
- → Flying missions

- Asteroids
- → Space junk
- → Safety from space
- → Space weather

> Downstream

→ Earth observation

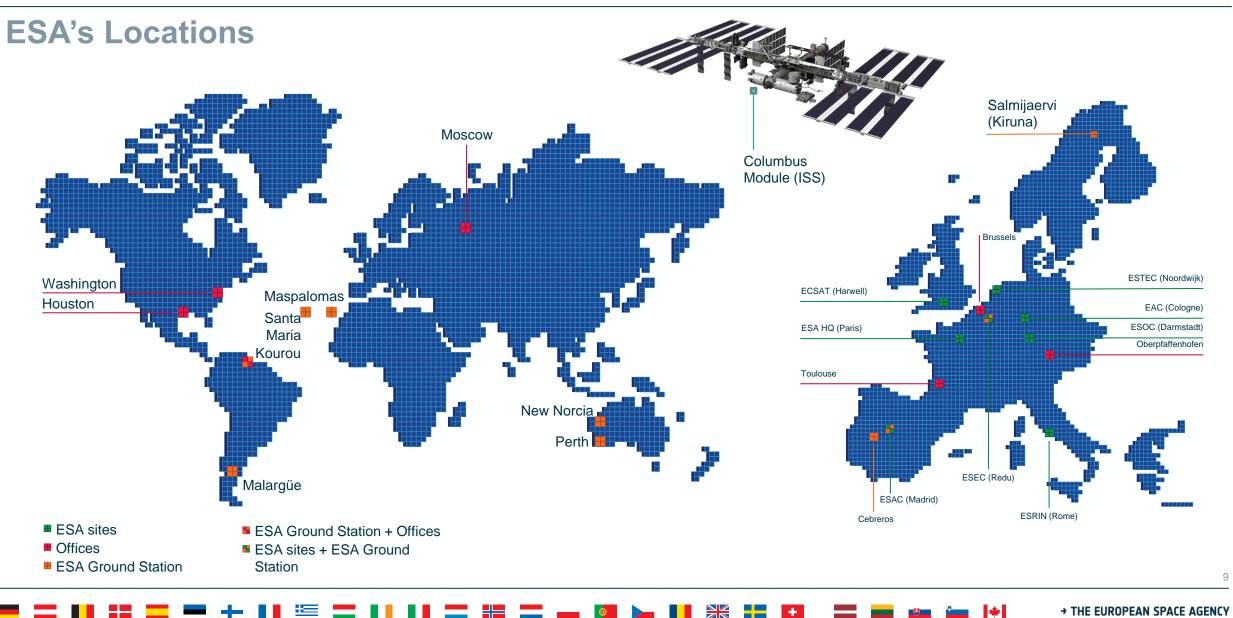
→ Telecommunications

→ Satellite Navigation

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## What is ESA?

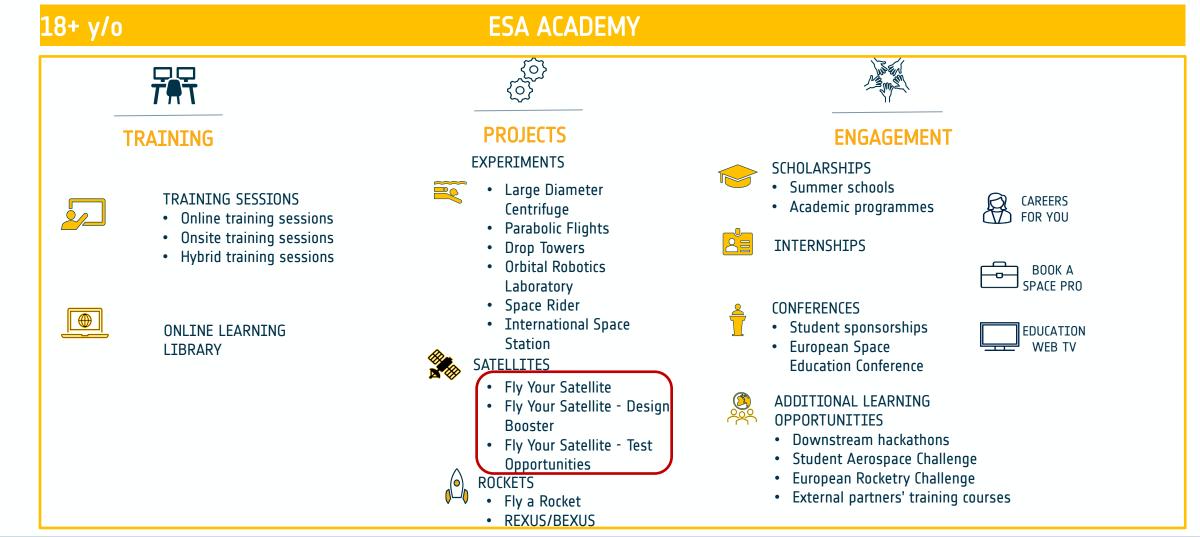






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### **Quick Overview of ESA Academy**

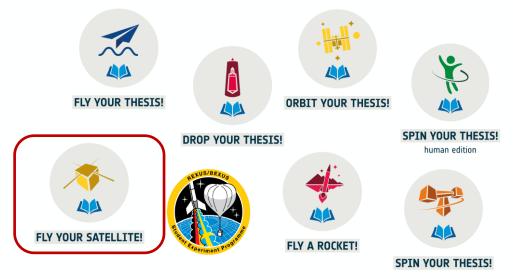


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### **Quick Overview of ESA Academy**

#### **Hands-on Programmes**



#### **CubeSat Support Facility**



#### **Training & Learning Facility**



### **Training & Learning Programme**



#### **Student Sponsorships**



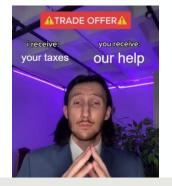
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### **Guiding Principles**

- Complement academic education in space-related disciplines, increase employability and stimulate innovation & entrepreneurship in response to community needs
- Offer cyclic, recurrent theoretical and practical training opportunities; continuous evaluation & evolution
- Build on close coordination / collaboration with
  - ESA experts across all domains
  - European academic institutions & organisations
  - European space industry
- Transfer space expertise, know-how and standard professional practice
- Participation
  - Free of charge
  - Open and competitive across Member States
  - Transparent eligibility & selection criteria
  - Various entry levels





Help to **identify** and **solve** technical and programmatic **issues** 

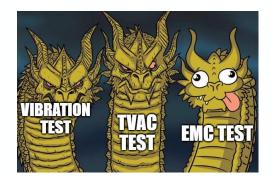




Point-of-contact with ESA Experts and facilities



Review and help to improve documentation



Help to **prepare test** campaigns and to access the CSF



Sharing lessons learned from past projects



Aid on **project** management aspects



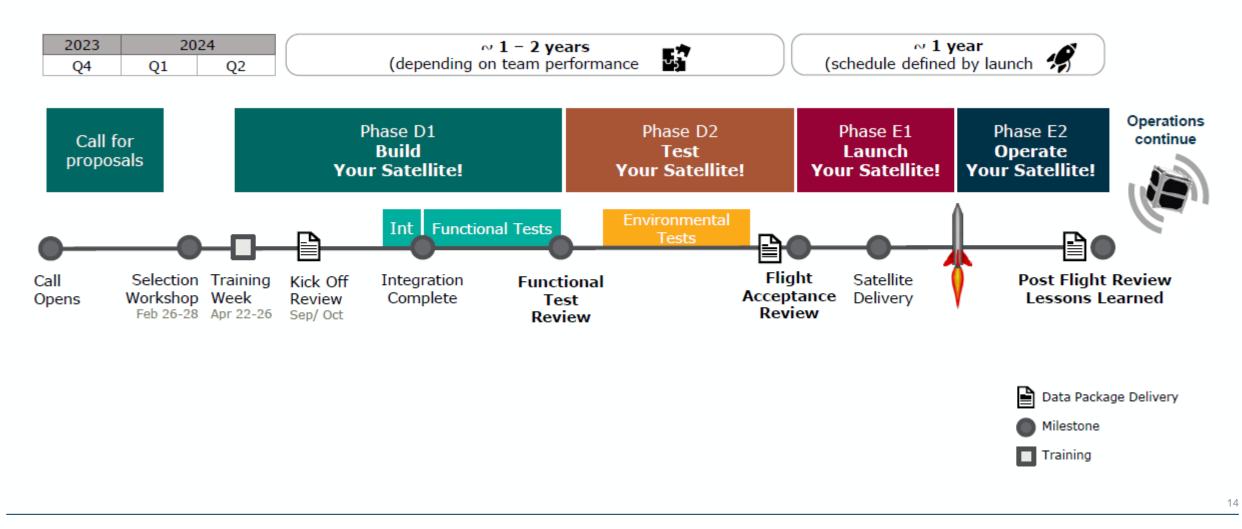
Support all the way through launch and operations



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### **Programme phases and timeline for FYS!4**



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### **Programme phases and timeline for FYS!4**

#### Phase D1 Build Your Satellite!



•Satellite Project File (derived from Satellite Proposal)



Subsystem development and verification activities

Equipment Qualification Status List

2	١.		

#### Software Development

•None, internal documentation/repository



#### FlatSat

None, internal documentation



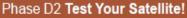
#### Assembly & Integration

Assembly & integration procedure
 Interfaces Verification Report



#### Functional Test Campaign

•Full Functional Test Specification & Procedure •Mission Test Specification & Procedure





#### Environmental Test Campaign

Updated Structural & Thermal Analysis
Vibration Test Specification & Procedure
Declared Materials List

TVAC Test Specification & Procedure

#### **Ground Station & Operations**



\*\*\*\* 1111 •Ground Station Test Report •Operations Manual •Operational Procedures Validation

#### **Requirements** Compliance

•Technical Specification Compliance Matrix
 •FDS Compliance Matrix

#### Legal & Regulatory

Space Debris Mitigation Report
 Legal & Regulatory Status Report

#### Phase E1 Launch Your Satellite!



#### Launch campaign

•Launch & Safety Data Package •Pre-flight check-out procedure •Interface Control Document

#### Phase E2 Operate Your Satellite!



Final Review

Post Flight Report: Mission Results & Lessons Learned

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## **ESA Education supported Small Satellite projects**



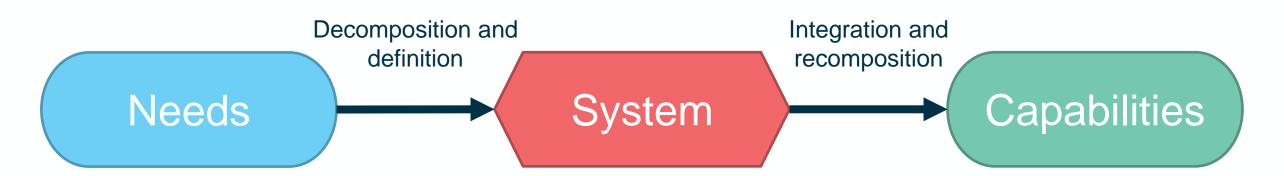
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### **One Model to Rule Them All! – The V-model**

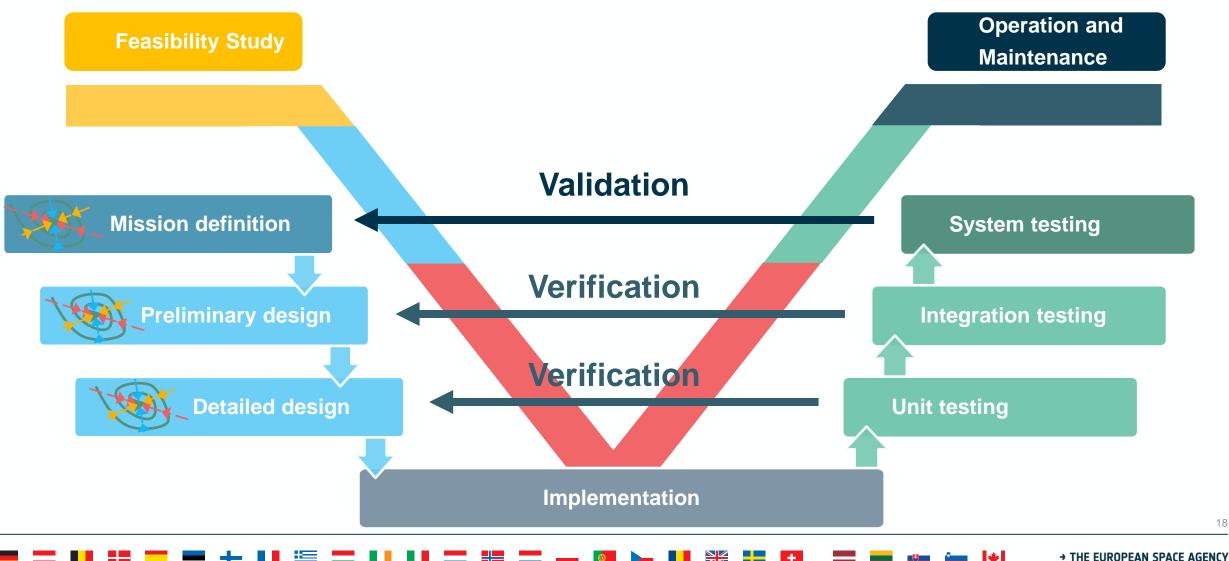






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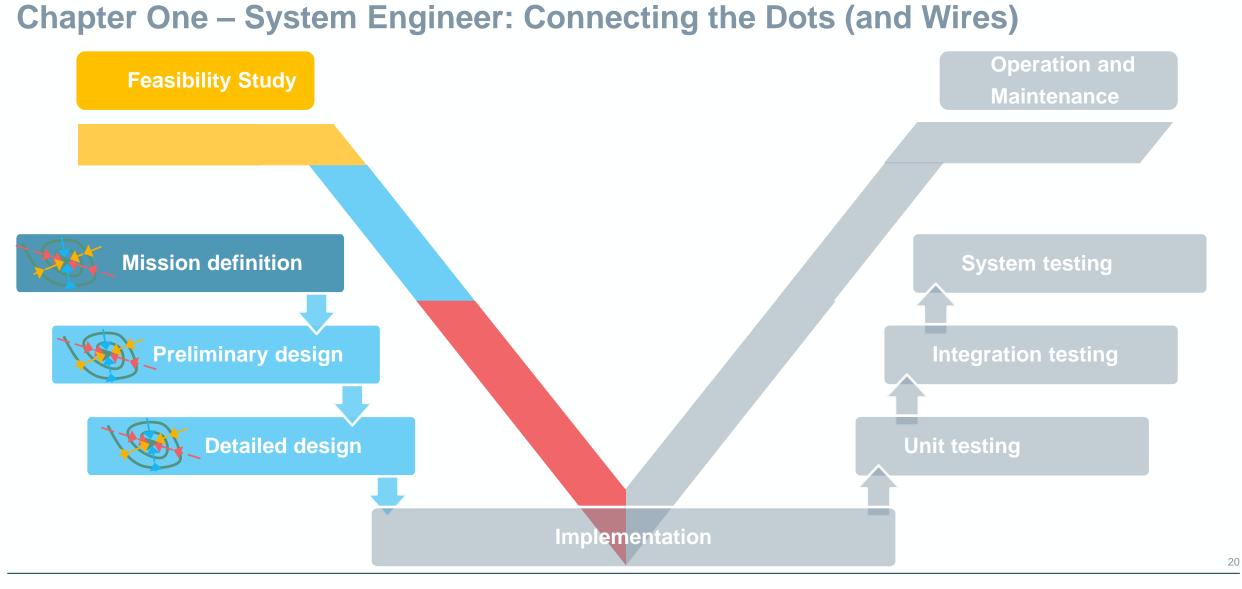




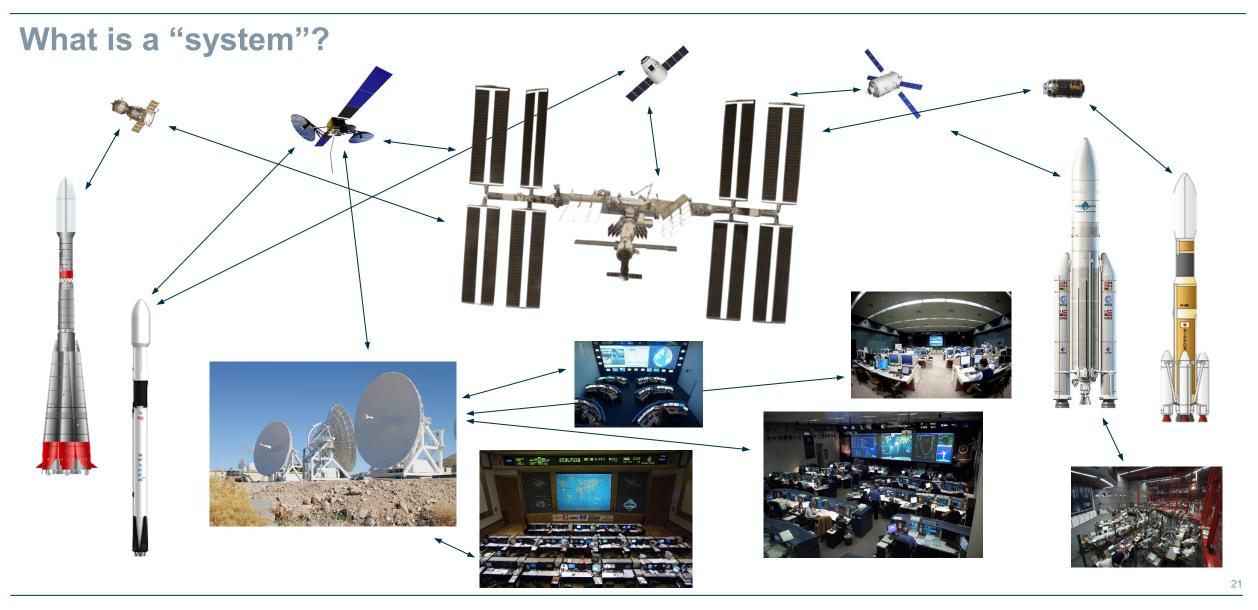


- Is the house free and the market open
- Why are we cooking the dinner, for whom, and what we would like to eat
- Get the recipe
- Make a shopping list, of both food and tools
- Go to the market
- Taste the food for quality
- Taste the different elements of the dish
- Taste the final result
- Welcome guests, make sure they have everything they need and enjoy the evening











### **Complex "systems"** trajectory - point mass designers designers control designer a spacecraft according to ... rocke structure designers designers communication designers power designers

### **Architect**

Define the **fundamental organisation** of a system and its **composition of elements**, and the **relationships** between each other and with the environment

### Designer

Create a product or system, and plans to develop and use it

### **System Engineer**

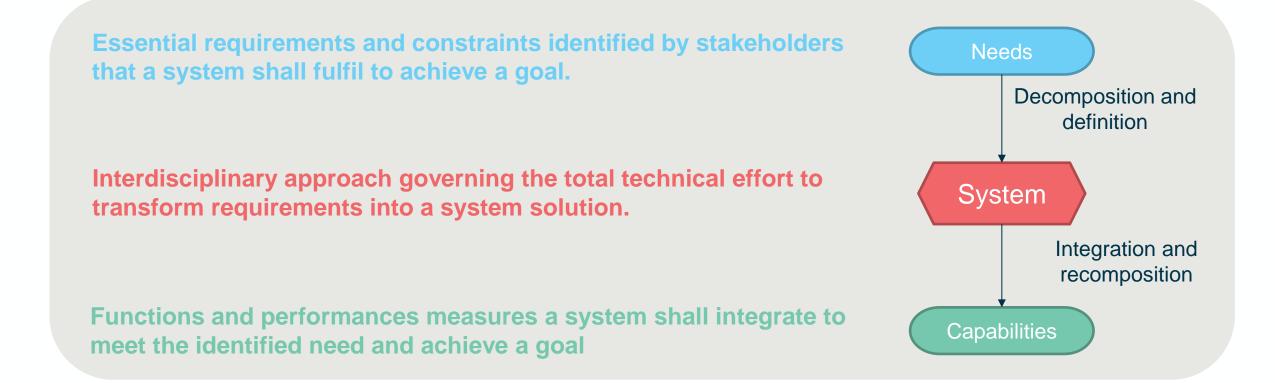
#### Do both!

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They help **create the design** and **maintain its integrity** throughout its lifecycle



What is "system engineering"?

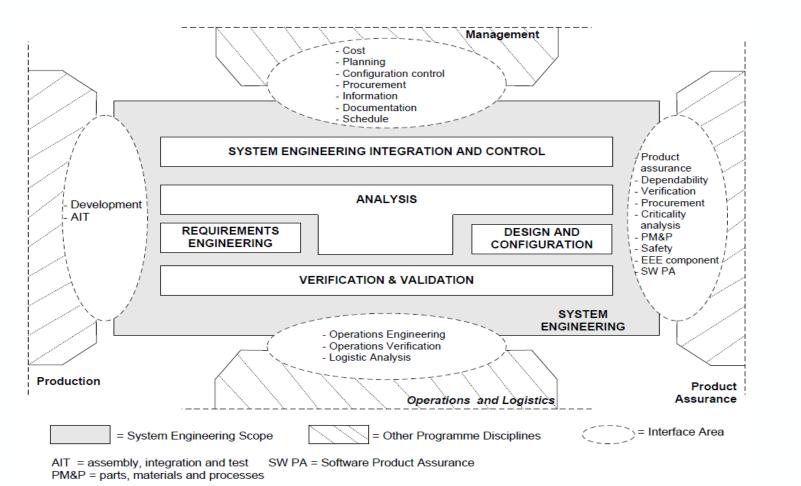


→ The objective of system engineering is to obtain a product which provides capabilities that satisfy the stakeholder needs within pre-established limits of **cost** and **time**.

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### The Scope of the Systems Engineering Role

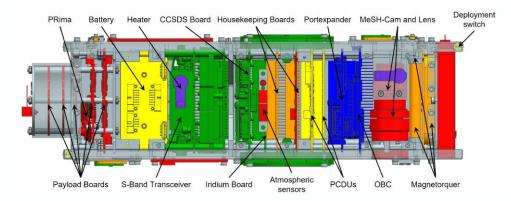


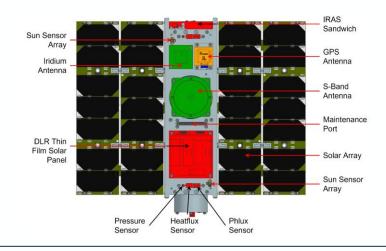
**Duties** 

- Integration and control
- Requirement engineering
- Analysis
- Design and consolidation
- Verification



### FYS!3 – SOURCE





#### **Goals** Education Objectives

- To involve more than 100 students in SOURCE to gain technical and procedural knowledge across all mission phases of the satellite system
- To design and document a CubeSat platform to serve as a replicable model for future projects by Ksar and IRS

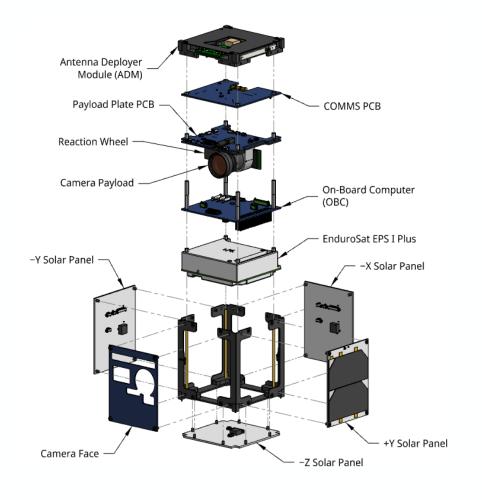
#### **Mission Objectives**

- To validate platform technologies by collecting at least 1 MB of performance data from the different payloads
- To investigate the interaction between re-entry objects and the outer atmosphere by collecting insitu measurement data and images

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### FYS!4 – ALEASAT





#### **Goals** Education Objectives

- To provide UBC and SFU students with the opportunity to design, build, and operate a spacecraft.
- To support educational outreach activities for university and secondary school students.

#### **Mission Objectives**

To provide the amateur radio community a training satellite to assist in disaster mitigation and relief via ondemand satellite imagery.

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### **FYS!** Design Booster

#### What?

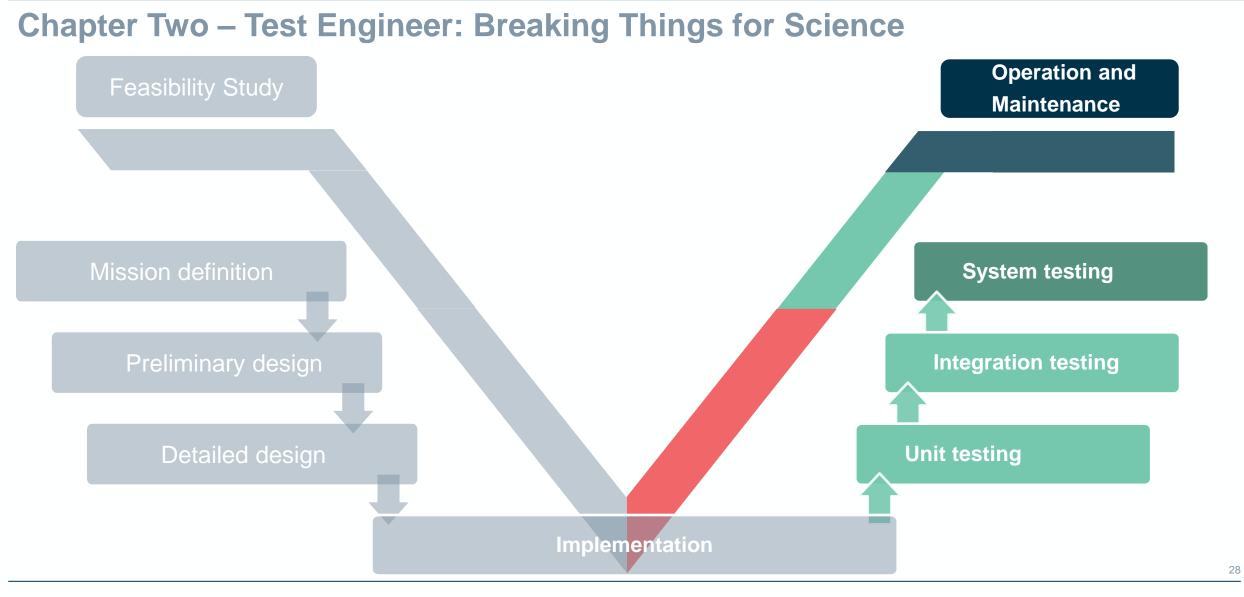
- Receive support in early phases of the mission, when important design choices are made
- Facilitate execution of future project phases (planning, verification, operations, legal...)



#### How?

- Design is reviewed by ESA specialists, who identify potential issues and assist in solving them
- Students attend training and webinars and be introduced to common practices in space
- Conduct trade-offs, run analysis, and evaluate options while balancing scope and resources
- Prototyping and development models to characterise functionalities and performances
- More advanced teams may perform environmental test campaigns on their subsystems at the CSF in ESEC





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### What is "AITV"?

#### Goals

- Ensure that the spacecraft can be **built** and **tested**
- Ensure that the **design** can be **verified** from component- to system-level
- Ensure the functionality and performance meet expectations
- Ensure the **needs** of the **stakeholders** are met

#### Definitions

- Assembly: physically combining different pieces to form a higher-level system
- Integration: functionally combining different pieces so they operate together as a higher-level system
- Test: measure system characteristics, performance or functions under certain representative conditions
- Verification: process to demonstrate the system design and production against its specifications



### **Verification Methods: iRat**

#### Inspection

Conformance evaluation by observation and judgement accompanied as appropriate by measurement, testing or gauging → Look

#### **Review of Design**

Conformance evaluation by using approved records or evidence that unambiguously show that the requirement is met

 $\rightarrow$  Write

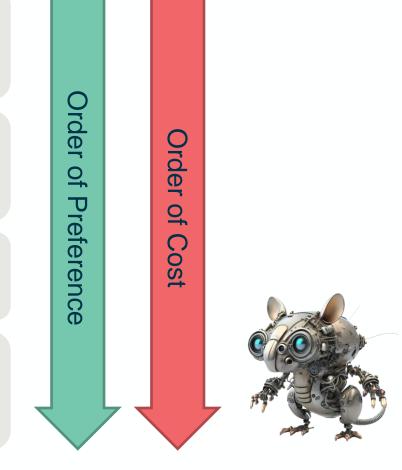
Analysis

Conformance evaluation utilizing techniques and tools → Calculate

#### Test

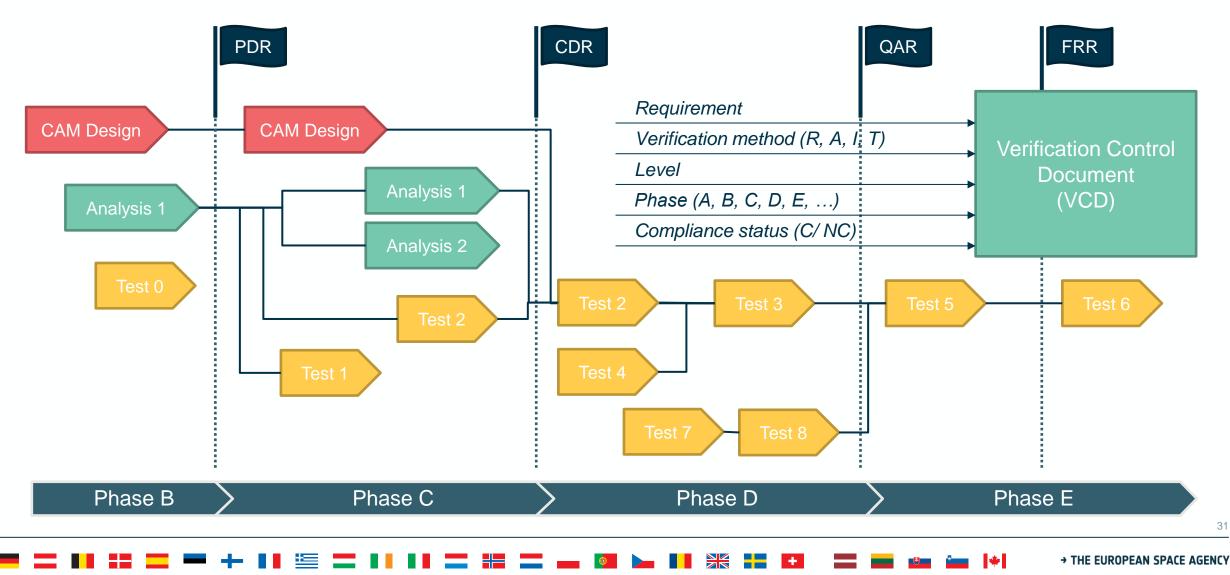
Measurement of product characteristics, performance or functions under representative environments

→ Try



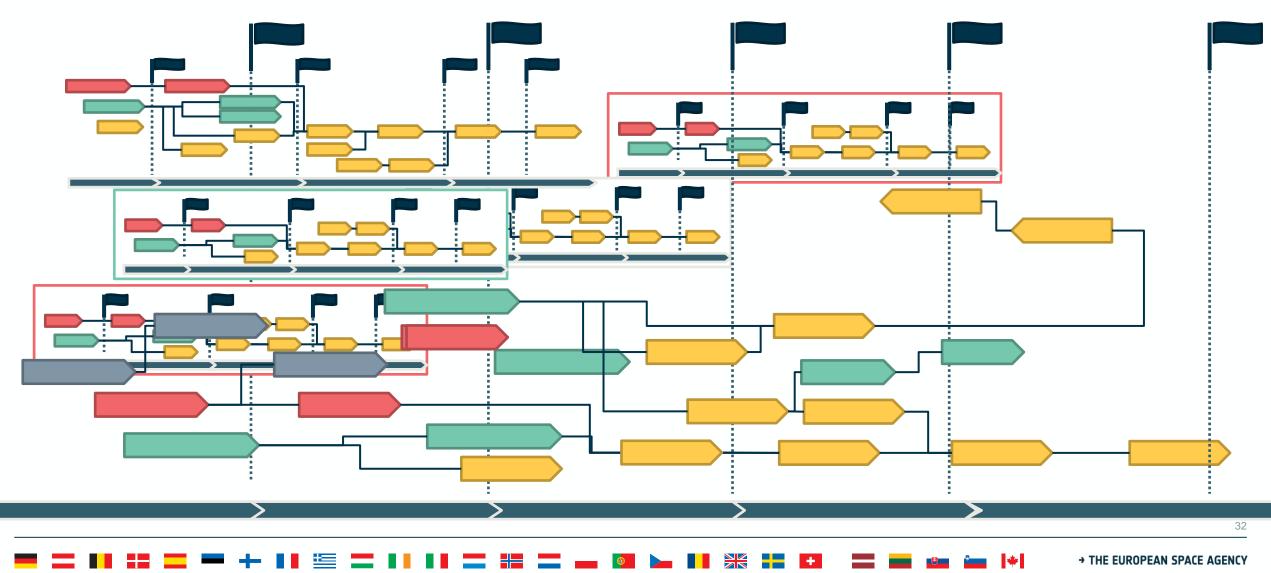


### **The Verification Process**





### But this is part of a much larger picture...



### Why Testing?

#### **1. Design Verification**

Verify that the design is working according to your expectations under the predicted environment

#### 2. Assembly Behavior

Detect & verify unexpected issues when complex interactions between parts/subsystems are involved

### 3. Push it over the edge!

"Push your design to its limits" and understand its behaviour or response to unexpected situations



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### How to Test? The different purposes behind "Testing"

#### **Qualification Testing**

- Test against the **design**
- The objective of qualification testing is the formal demonstration that the design implementation and manufacturing methods have resulted in hardware conforming to the specification requirements
- The qualification test levels shall exceed the maximum predicted levels by a factor of safety which assures that, even with the worst combination of test tolerances and uncertainties, the flight levels shall not exceed the qualification test levels. It covers build-to-build variations
- The qualification testing shall be conducted on dedicated model (HW) not flight that are produced from the same design, using the same materials, tooling, methods and processes as the flight item

#### **Acceptance Testing**

- Test against the **product**
- To demonstrate conformance to specifications and to act as quality control screens to detect manufacturing defects and workmanship errors
- Shall be conducted on flight models:
  - As formal tests to demonstrate the adequacy and readiness for delivery and subsequent usage;
  - Shall not create conditions that exceed safety margins or cause unrealistic modes of failure (the acceptance margins are environmental conditions more severe than expected during flight, but less severe than qualification)
- Shall be conducted on all the flight products (incl. spares)



### How to Test? The different purposes behind "Testing"

#### **Proto-flight Testing**

- A PFM is a popular approach to the construction and testing of the final flight Spacecraft, possibly with design heritage, and an experienced system developer. It shall be conducted on all the **products that will fly**
- The proto-flight approach (see ECSS-E-ST-10-02C) can present a **higher risk** than the prototype approach in which design margins are demonstrated by testing of a dedicated qualification product yet with considerable **advantages in cost and schedule reduction**
- A strategy to minimize the risk can be applied by **enhancing development testing**, by increasing the design factors of safety and by implementing an adequate spare policy
- The proto-flight test levels and durations shall be as follows:

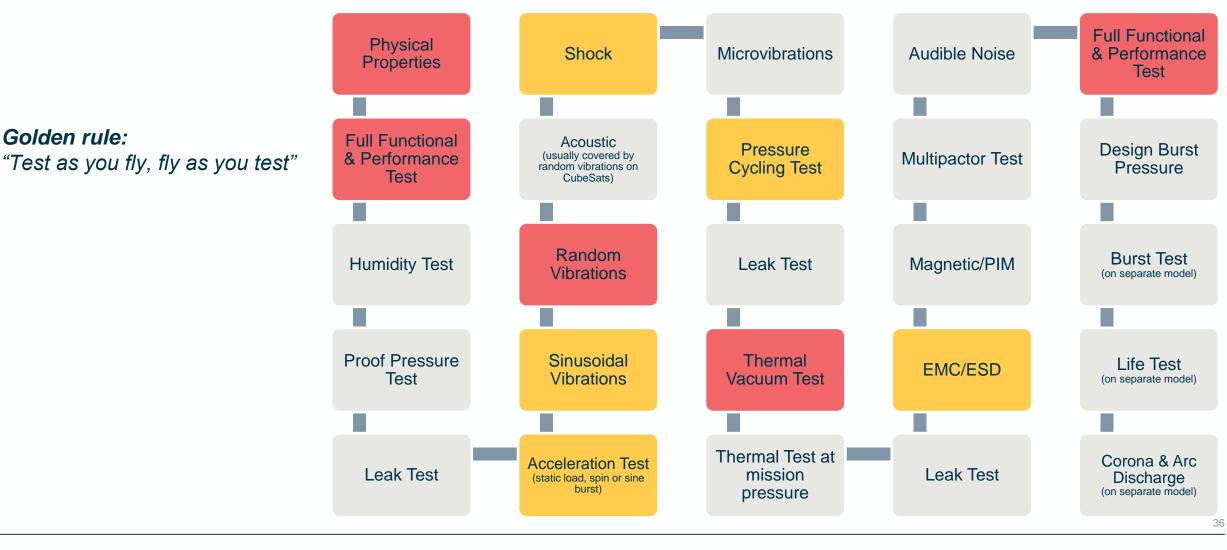
Proto-flight <u>test levels</u>: Proto-flight <u>test durations</u>: as <u>qualification</u> margins as <u>acceptance</u> durations







### **Testing Sequence**



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### **Verification Control Document**

ID	Rqt. Name	Requirement	R	Α	I	Т	Verification	Close-out Reference
STR-DES- 013	Structural stiffness	The structural stiffness of the PhotoSat primary structure shall guarantee a fundamental frequency above 600 Hz, to avoid dynamic coupling.		Х		Х	The structural stiffness of the PhotoSat contraption shall guarantee a fundamental frequency above 600 Hz, to avoid dynamic coupling.	A: Payload Structural Analysis Report, page 6, section 7
PAY-INT-020	Power interface	The PhotoSat Camera shall accept power at 5.0 ± 1.0 V.	Х			Х		R: Payload Definition File, page 4, section 3.2
PAY-LOG-040	Payload verification - TV tests facility	It shall be possible to test the PhotoSat subsystems on the Small Space Simulator thermal vacuum chamber of the CubeSat Support Facility at ESA/ESEC-Galaxia.	Х				definition. Inspection of as-built	R: Payload Definition File, page 7, section 4.1 and page 8, section 4.2

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## **My Day Job: Test Engineer**



### **Verification vs. Validation**

#### Verification

Process which demonstrates through the provision of objective evidence that the product is designed and produced according to its specifications and the agreed deviations and waivers and is free of defects.

 $\rightarrow$  "Did we build the system right?"

#### **Validation**

Process which demonstrates that the product is able to accomplish its intended use in the intended operational environment

 $\rightarrow$  "Did we build the right system?"

#### 

VS

# My Day Job



### **Chapter Three – Trainer: Because Even Stars Need a Coach**



#### CubeSats Concurrent Engineering Workshop

4-day training course

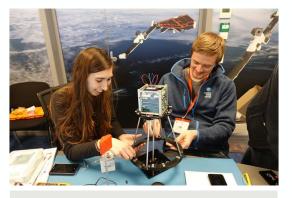
Apply concurrent engineering practices while designing a CubeSat mission



#### CubeSat Summer School

4-week training course

Mix of lectures and handson activities covering the entire project lifecycle of a satellite mission, including project management, legal, cybersecurity, economic aspects and entrepreneurship



#### CubeSat Hands-on Training Week

5-day training course

Get hands-on experience with CubeSats and apply theoretical knowledge obtained from classroom lectures



#### Spacecraft Testing Workshop

5-day training course

Receive lectures on testing and prepare and execute an environmental test campaign at the CubeSat Support Facility



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# The CubeSat Support Facility Where CubeSats learn to survive (and Students learn to thrive)

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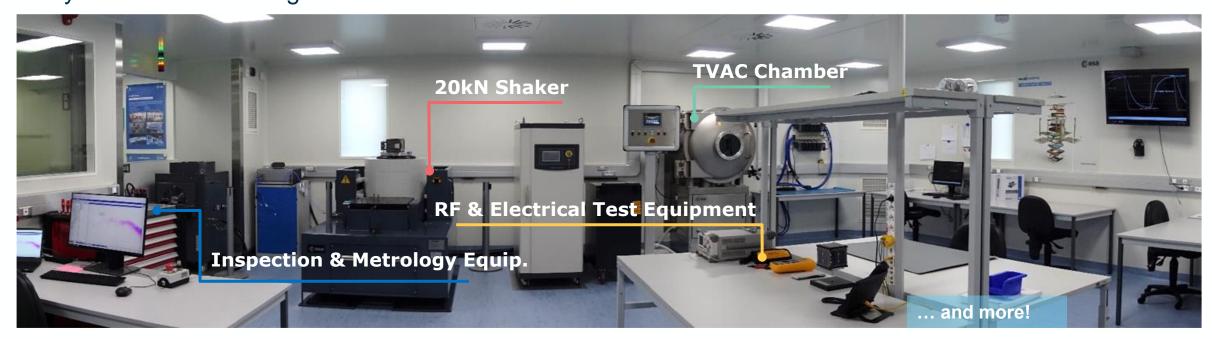




### What is the CSF?

The **CubeSat Support Facility** is an **Assembly, Integration and Verification facility**, designed and equipped according to **professional quality standards**. It was inaugurated in 2018.

It is composed of an **ISO-8 cleanroom** facility and a small workshop. It hosts a variety of equipment that is readily available for visiting students.



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Why does the CSF exist?

The CSF is not only a testing laboratory – it is also an educational facility!

Its main purpose is to support the AIV activities of ESA Academy's hands-on programmes by providing...



Support in the preparation and execution of verification activities



"Easy" access to a test facility **all year round** 



A classroom environment, where students can learn **best practices** and **get hands-on experience**.



### **Purpose of Vibration Tests**

### Why shaking my CubeSat??

#### **Qualification/Acceptance**

- The spacecraft hardware can withstand, and function as needed after (and during, for any equipment that must operate during launch) exposure to cyclic loading associated with launch vibration and, to some extent, verify the fatigue life of the materials;
- Electrical connectors will remain seated during the launch environment;
- The satellite will maintain **general integrity**, e.g., no bolted joints loosening because of lost fastener preload and no parts coming loose or free from containment
- The satellite meets any specified constraints on natural frequencies (typically applies to the launch configuration in order to avoid dynamic coupling with the launch vehicle and subsequent high loads).

#### Correlation

To acquire data that will enable correlation/validation of the finite element model for use in coupled loads analysis and any other important analyses.

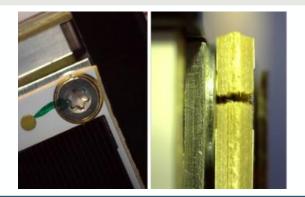


### **Possible Failures**

#### Reminder

Under a single application of stress/loads, a failure can happen such that:

- Rupture, crack
- Collapse (severe structural failure)
- Yielding, resulting in permanent deformation (relevant if degrading form, fit, or function)



### How to anticipate this?

Two structural specifications must be considered when planning for testing:

- **Strength**: the highest load a structure can withstand (or the highest stress a material can withstand) without failure
- Life: the number of cycles (or duration) of load or stress before failure

→ under cyclic stress a crack may be generated and then propagate to rupture (fatigue of metals)

A structure or material can undertake defined stresses (cycles) or loads before failure occurs.

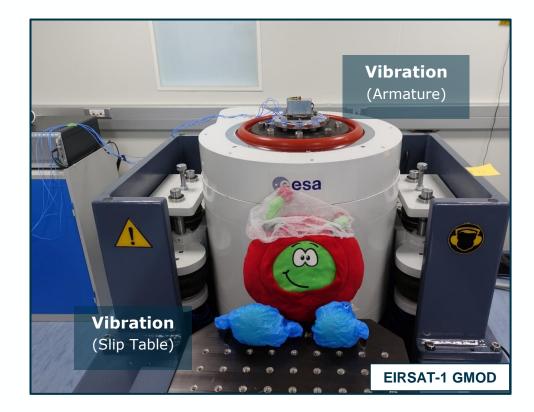
# eesa

### Hardware: Electrodynamic shaker

#### 20kN Electrodynamic Shaker

Equipment that **inputs force that is proportional to an electrical current** (drive) passing through a coil of wire moving a permanent magnet (armature):

- Force causes an acceleration that depends on the amount of mass moving (DUT + Armature and others)
- Slip table enables **3-axis vibration tests**, Oil is used to reduce friction
- **Closed-loop system**: Current is automatically adjusted until the control channel measures the desired acceleration



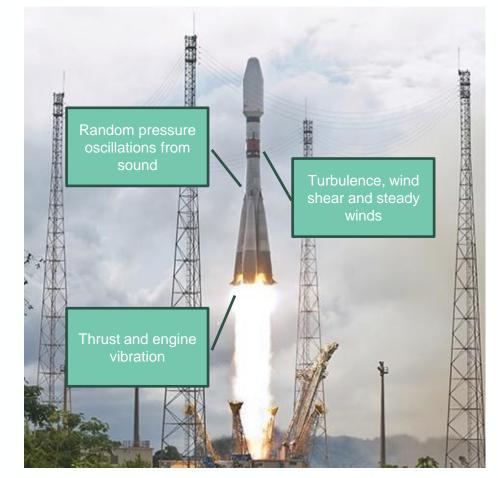
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### Withstand what exactly? Environment during Launch!

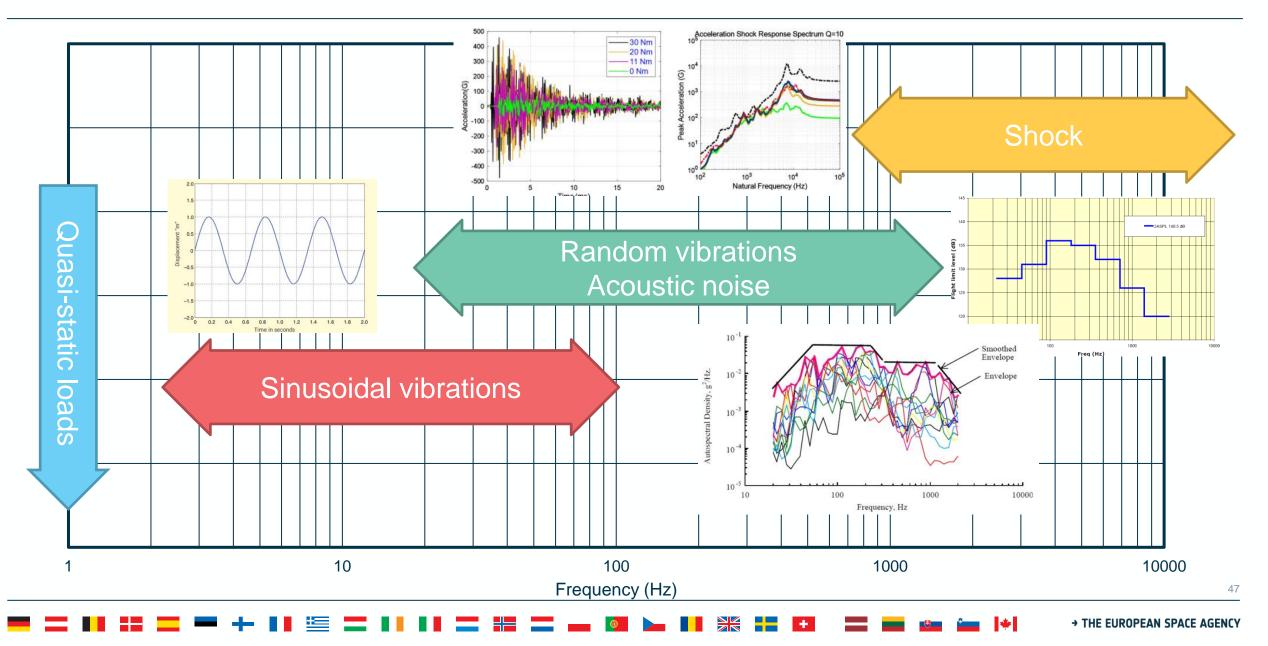
#### Harsh Launch Environment

- Rocket Motor Ignition Overpressure
- Lift-off Loads
- Engine/Motor Generated Acoustic Loads
- Engine/Motor Generated Structureborne Vibration Loads
- Engine/Motor Thrust Transients
- Pogo Instability, Solid Motor Pressure
   Oscillations
- Wind and Turbulence, Aerodynamic Sources
- Liquid Sloshing in Tanks
- Stage and Fairing Separation Loads
- Pyrotechnic Induced Loads
- Depressurisation



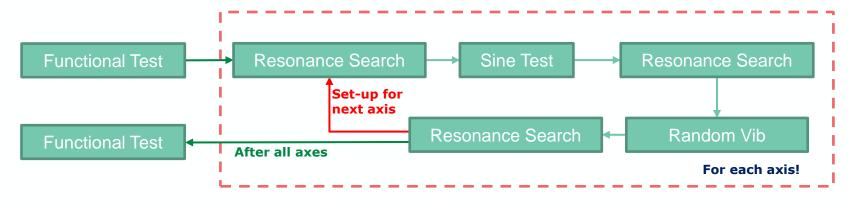
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### **Typical Test Sequence**





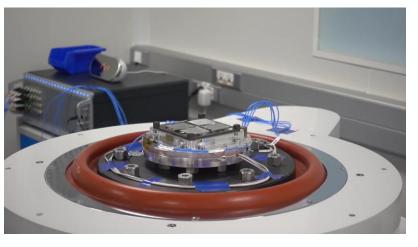
ISTsat SpareSat Random Vibration Test (Aug 2022)

#### **Good to Know**

Reduced functional tests are performed only at the **beginning** and **end** of the vibration campaign, to establish a functional comparison. However, visual inspections and vibration test result analyses are carried out frequently



ISTsat SpareSat Quasi-Static Vibration Test (Aug 2022)



EIRSAT EMOD-TCA Sine Vibration Test (Nov. 2019)

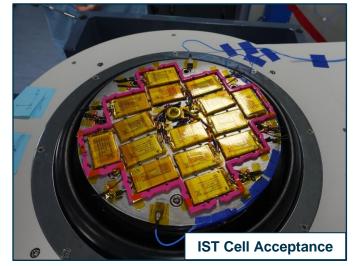


### **Examples: Subsystem-level Vibration Tests**













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### **Purpose of Thermal Tests**

### Why cycling my CubeSat??

#### **Qualification/Acceptance**

- Demonstrate survivability under the extreme temperature ranges experienced in space, including both high and low extremes
- Verify that the test article can successfully turn on and function at both high and low temperatures. Ensure no functional deterioration or performance degradation occurs over the expected operational temperature range
- Confirm that the thermal performance aligns with design specifications and manufacturing tolerances. Environment stress screening for unit acceptance
- Detect latent defects through thermal cycling and exposure to temperature extremes, ensuring long-term reliability

#### Correlation

To acquire data that will enable correlation/validation of the thermal model



### **Thermal-Vacuum Chamber (TVAC)**

→

Used to perform therm and functional tests, t tests and others.		Thermal Shroud Emissivity 0.9	Thermal shrouds and Plate
Key Fig	ures		0>
Temperature Range	-60C to +100C	Rall Thermal Plate Removable	
Ultimate Vacuum	~ 10 <sup>-7</sup> mbar		
Useful Size (Ø) x (L)	600 mm x 700 mm		
Consider the limitation values of testing with and plate!			Only thermal shrouds and plate Flux homogeneity: very good
			Flux/temperature knowledge: very good

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### Vacuum Oven

- → Can be used for bake-out of subsystems, harnesses and other support equipment.
- ➔ May also be used for curing glue and other processes (shorten curing time)

Bake-out is normally requested by the launch authority. Example for CubeSats:

• At least 25 hours at 50 degrees

Кеу	Key Figures		
Temperature Range	Ambient to +200C		
Ultimate Vacuum	~ 10 <sup>-2</sup> mbar		
Useful Size (Ø) x (L)	405 x 340 x 370 mm		



### **Thermal Test Overview**

#### **Thermal Vacuum Test**

System level test **under vacuum conditions** at minimum and maximum - to be expected – temperatures

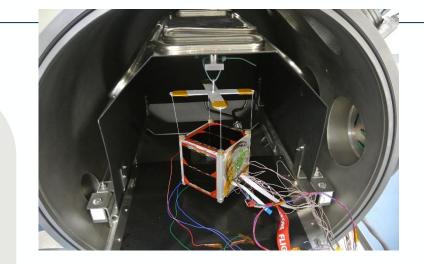
### **Thermal Cycling Test**

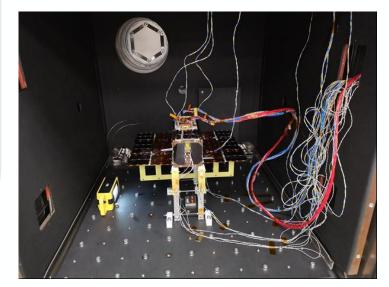
**Product assurance** (PA) **test** under ambient pressure or vacuum to acceptance (FM) or qualification (QM/PFM) temperature range.

#### Thermal Balance Test ("the" thermal test)

Thermal model correlation and thermal design verification

Often these tests are combined





**OPS-SAT in RUAG Vienna TVac chamber Credit: TU Graz & partners** 

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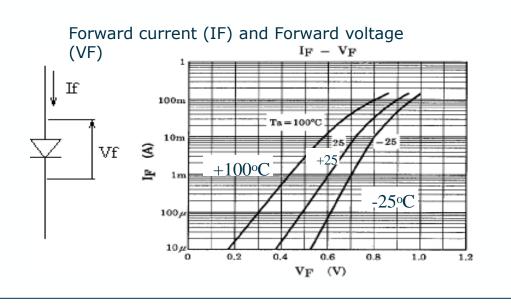


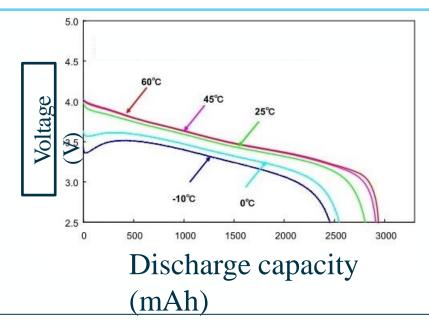
### Why doing Thermal Tests?

- Semiconductor characteristics depend on temperature:
  - Items that worked at room temperature may not work at high or low temperatures with the same performances

Dependence of lithium-ion battery **discharge characteristics** on temperature:

 Ion conductivity depends on temperature. The lower the temperature, the lower the conductivity, increase of internal impedance







### Why doing Thermal Tests?

#### Semiconductors

Semiconductor characteristics depend on temperature

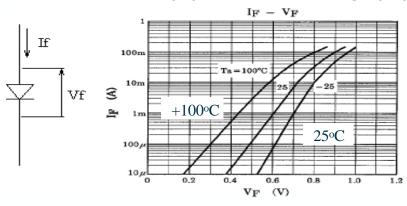
Items that worked at room temperature may not work at high or low temperatures with the same performances

#### **Discharge characteristics**

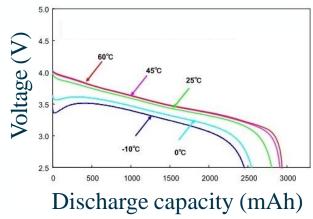
Dependence of lithium-ion battery discharge characteristics on temperature

Ion conductivity depends on temperature. The lower the temperature, the lower the conductivity, increase of internal impedance

Forward current (IF) and Forward voltage (VF)



Voltage – Discharge capacity under different thermal conditions



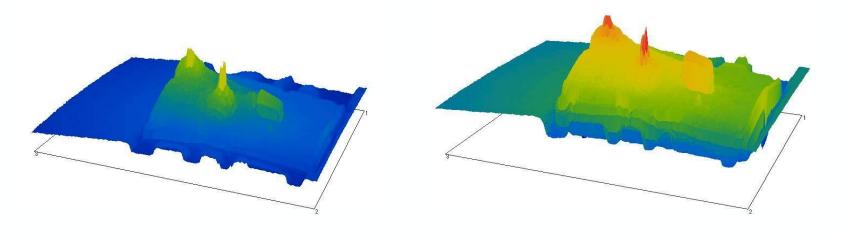


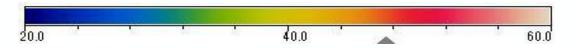
Why doing Thermal Tests?

### PCB temperature distribution in Vacuum

Atmosphere

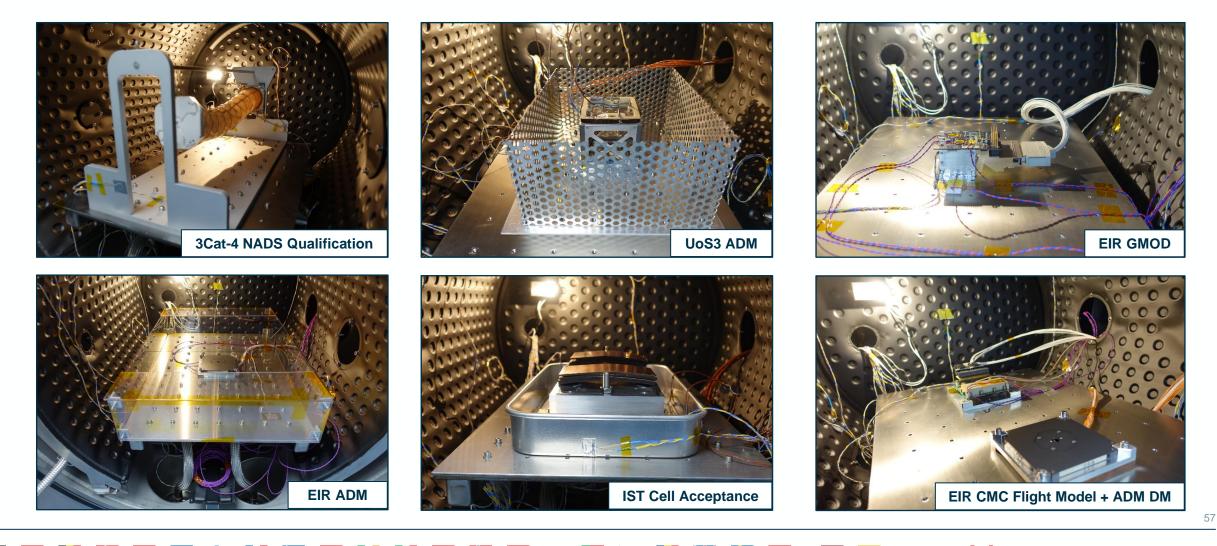
Vacuum





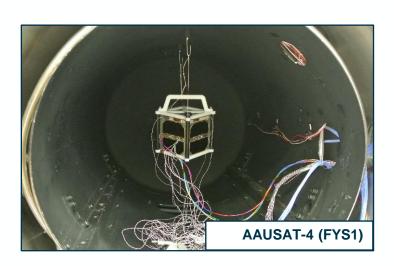


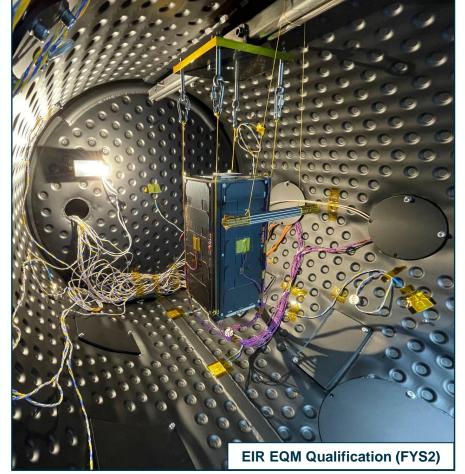
### **Examples: Subsystem-level Thermal Tests**

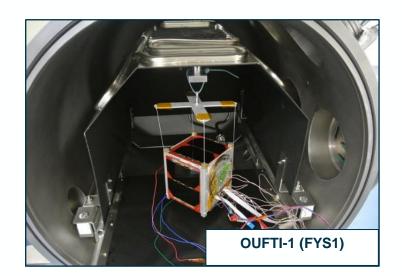


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### **Examples: System-level Thermal Tests**









eesa



# ESA Academy: Because Space Needs More Than Astronauts

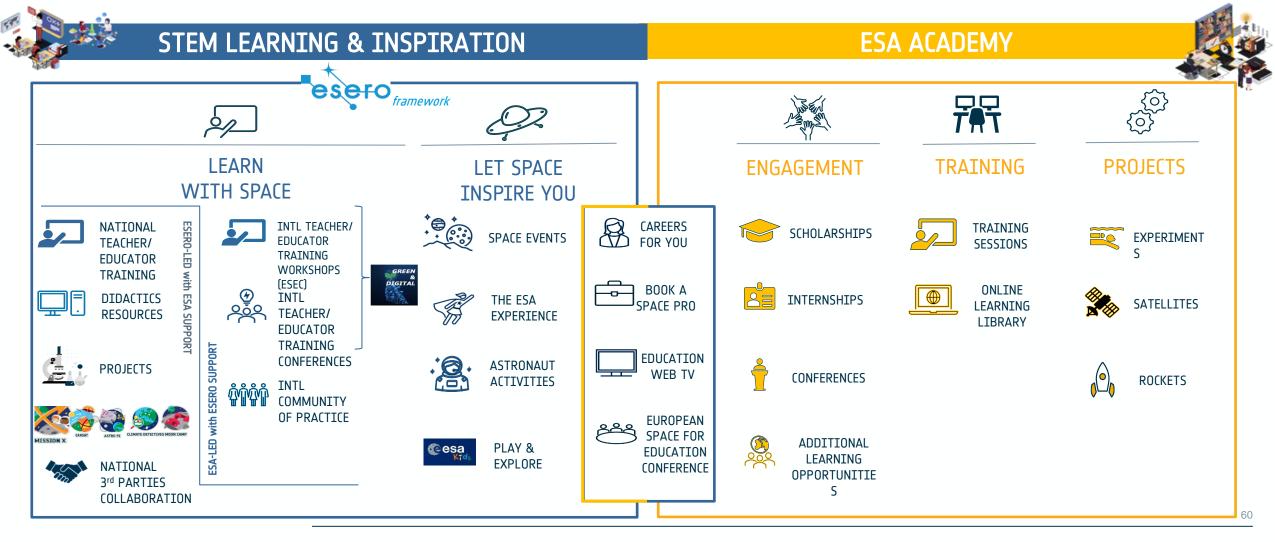
ESA UNCLASSIFIED - Releasable to the Public



## What does ESA Academy offer?



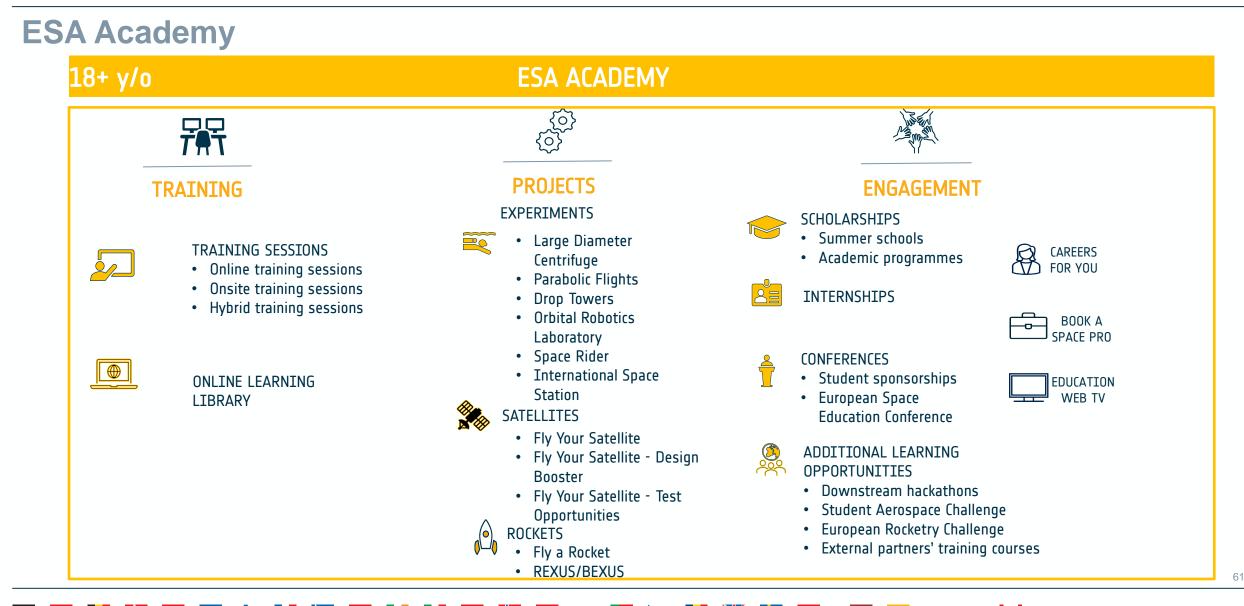
### **ESA Education 2030 programme architecture**



\*

### What does ESA Academy offer?





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# **Training and Learning Programme**



### Facility

Training and Learning Facility ESA/ESEC-Galaxia (BE) + online

#### What

1–4 week intensive training sessions delivered by ESA, industry and academic experts

#### When

Continuous, 1-2 sessions per month

### Who

Individual Bachelor/Master/PhD -> + vocational / YP

### Opportunity

### Regular calls for applications



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# **Training and Learning Programme**



	Portfolio	
Clean Space Training Course	Introduction to Space Law Training Course	Space Debris Training Course
CubeSat Summer School	Spacecraft Communications Training Course	Space Weather Training Course
Concurrent Engineering Challenge	Earth Observation Remote Sensing Workshop	Spacecraft Testing Workshop
Navigation Training Course	Product Assurance Awareness Training Course	Standardization Training Course
Human Space Physiology Training Course	Cybersecurity	

### Training & Learning Facility





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### **Early Careers at ESA**





**Academic Scholarship Programme** 



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# **Student Internships**





Students in final year of their Bachelor's degree or studying for a Master's degree

Space Sector experience as part of the studies ✓ Fulfilling internship requirements for graduation

- $\checkmark\,$  Final Thesis contribution
- 3 6 month placement, can be split into two parts

Around 100 students each year, e.g. around 75 at ESTEC

Opportunities published in autumn Apply <u>here</u>







Recent Masters Degree graduates, with limited professional experience

Preparation for a job in Europe's space industry / research institutes

One-year contract, a second year extension may be granted

Rich personal and professional experience of living and working in another country in a diverse and international environment

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More than 100 opportunities every year

YGT opportunities in engineering, science, IT, natural/social science, business and administration



- February March: Publication of YGT opportunities on Careers at ESA
- March May: Pre-selection and interviews of shortlisted candidates
- June: Outcome of interviews and final selection made by ESA
- September October: Take up duty for successful candidates

Explore our Young Graduate Trainee opportunities here



## **National Trainees**





Young, recent master graduates from Belgium, Estonia, Ireland, Luxembourg and Switzerland

Bilateral agreements between ESA and the national space entities On-the-job training – tutor supervision and guidance



One-year contract, with a possible extension for an additional year



25 national trainees every year

Recruitment procedure is run by the national agencies and ESA's HR

# **Conference Student Sponsorship Programme**





Enrolled in a tertiary education academic programme

Present your work at a space-related conference



Expected cost covered: registration fee, travel and accommodation costs (up to a ceiling amount)



Opportunities are published throughout the year Apply  $\underline{here}$ 







Students that are fully graduated from the first cycle (Bachelor's degree) before the beginning of the Master's programme



Access space-related second cycle academic programme (awarding a Master's degree)



Tuition fees



Opportunities are published throughout the year Apply <u>here</u>



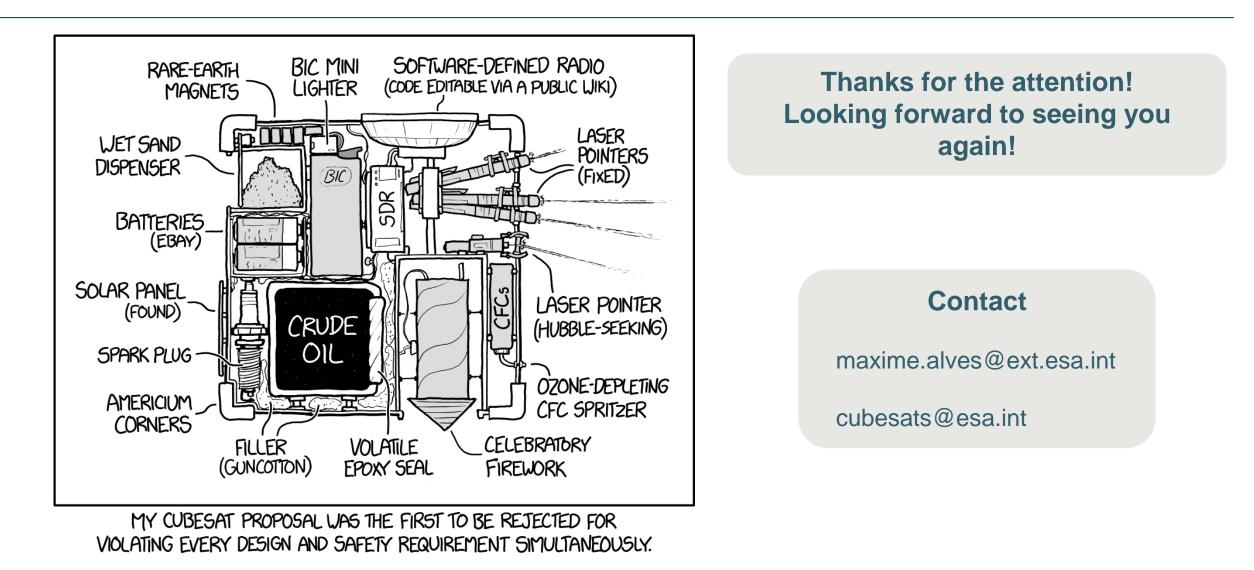


# **Conclusions and Lessons Learned**



Q&A





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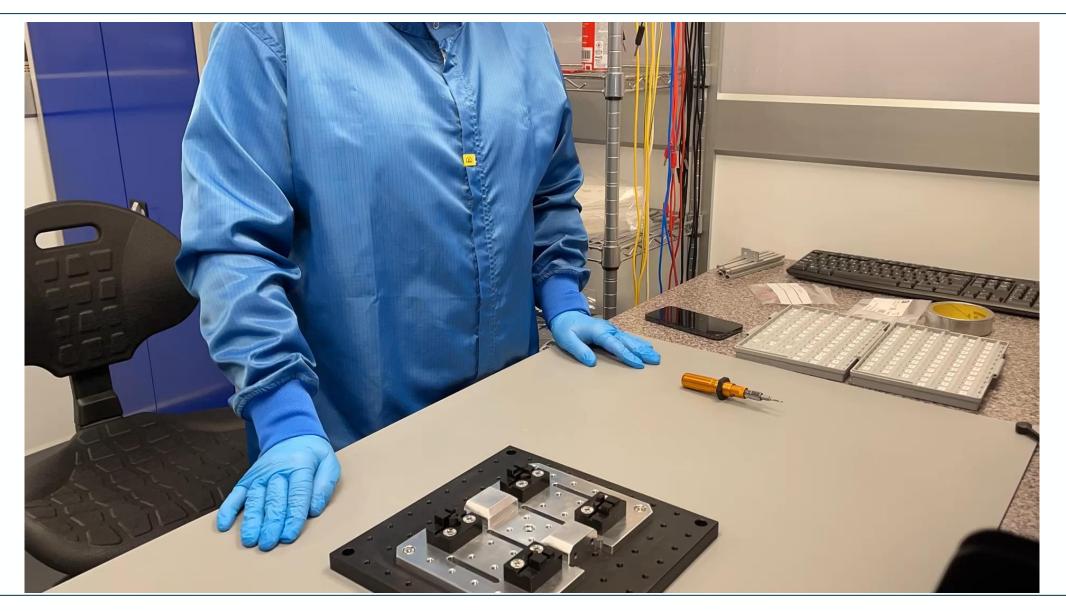


# **Bonus Slides: EIRSAT-1**

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### **Assembly and Integration**



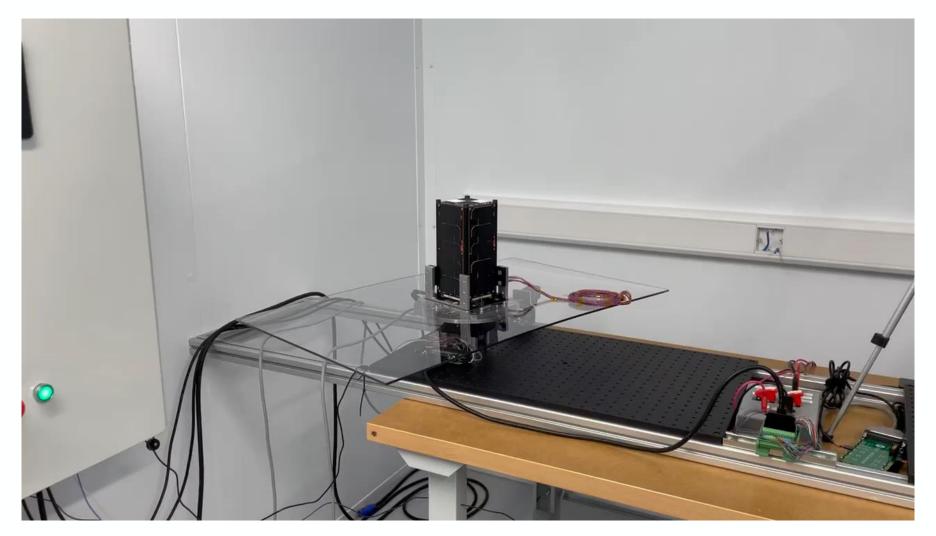


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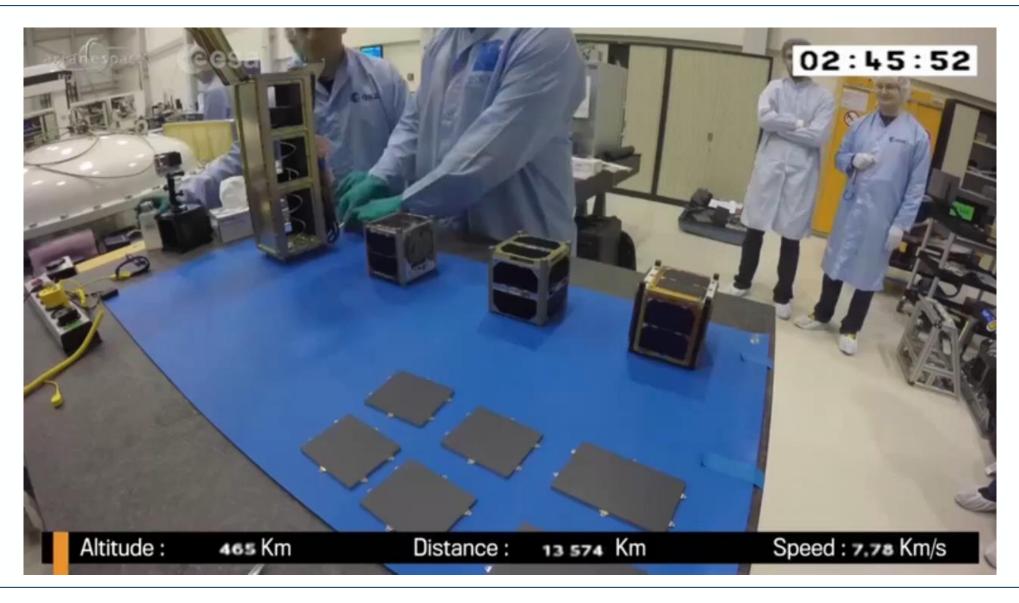
### **Example: Antenna Deployment Module (ADM)**



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### **To Launcher integration**

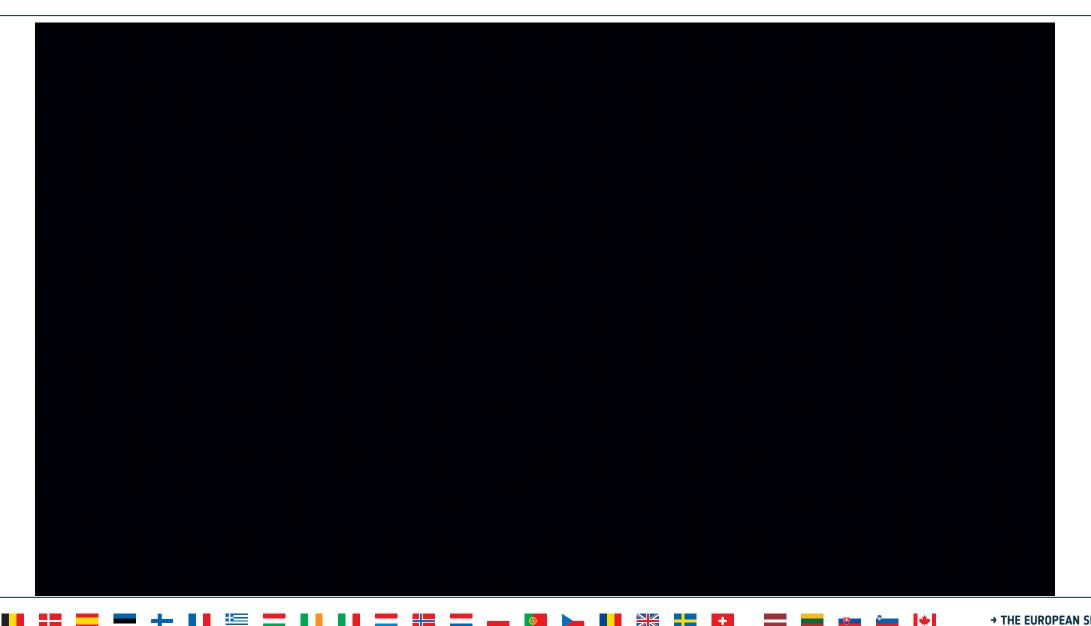




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### **Building up the launcher**





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Launch!



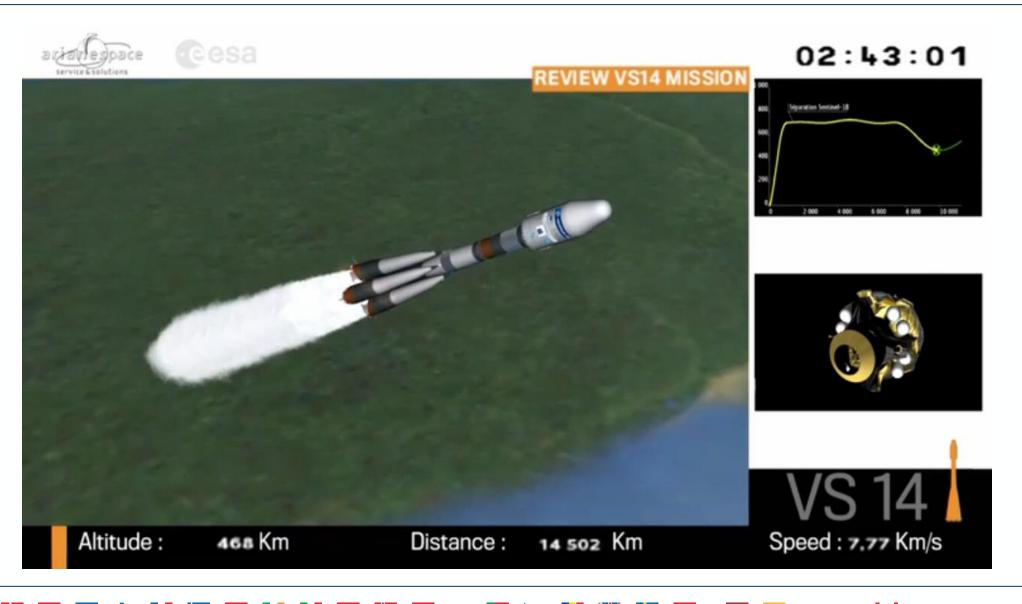


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### See you space cowboy!





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# Very Recently....

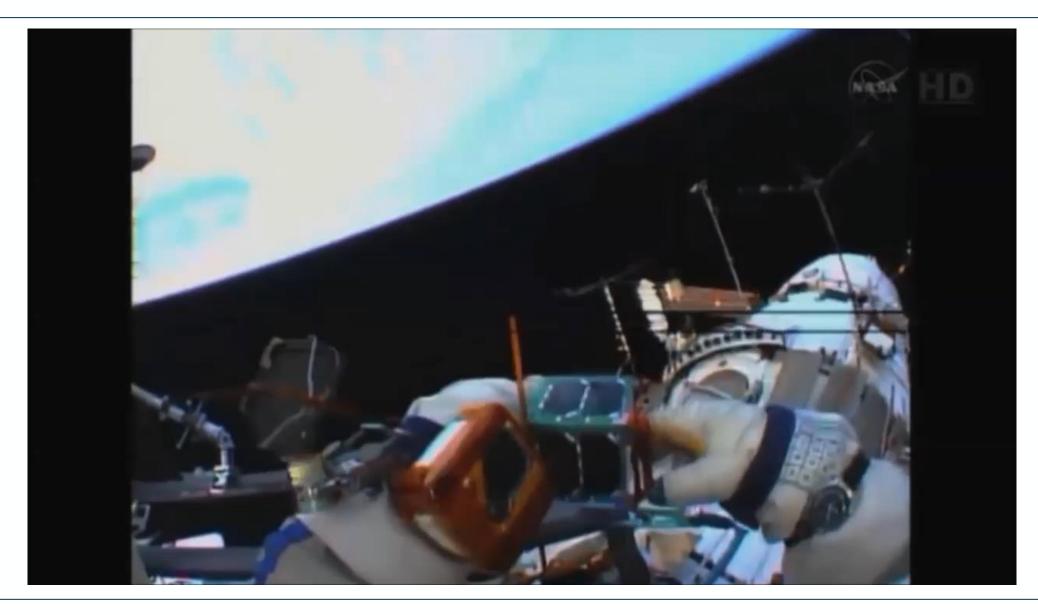




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### Not all launches are alike...





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